

# AUSTIN HEALEY 3000 REBUILT ENGINE

**ENGINE #: 29F RU 3988**

**NOTE:** Ran engine on test stand, oil pressure – OK (shown with TR6 test carbs)

## **MACHINE SHOP:**

1. Wash block
2. Magnaflux block – OK
3. Bore & hone block
4. Grind crankshaft
5. Lap deck surface
6. Install cam bearings
7. Wash head
8. Magnaflux head – OK
9. Valve job
10. Resurface head

## **NEW PARTS:**

- Main bearing set .010" under
- Rod bearing set .010" under
- 6 pistons set w/ rings .040" over
- Cam bearings
- Oil pump
- Timing chain, double row
- Timing chain damper
- Timing cover seal
- 12 Tappets
- Engine gasket set
- Head gasket set
- Core plugs
- Rear main seal upgrade kit
- Thermostat
- Oil filter
- VR1 Racing oil w/ ZDDP

**Not Included:** distributor, aluminum valve cover, T-stat, manifolds/carbs, starter, water pump

- “Old” engine core required or core charge additional

**Cardone & Daughter Automotive, Inc.**

4 CUSTOM DRIVE OLD SAYBROOK, CT 06475 PHONE: (860) 664-0727